



Pilkington **Spacia**™

Technical datasheet



Pilkington **Spacia**™ 6.2 mm, 8.2 mm and 10.2 mm performance data

Values

Product Description	Light (%)				U-value**	Dimensions (rectangular shape) [mm]	
	Transmittance	Total Transmittance (g value)*	Reflectance (external)	Reflectance (internal)	[W/m²K]	Min.	Max.
Pilkington Spacia ™							
6.2 mm	75	68	16	17	1.2	200×400	1500×2400
8.2 mm	75	66	16	17	1.2	200×400	1500×2400
10.2 mm	74	65	16	17	1.2	200×400	2000×3000
Pilkington Spacia ™ STII							
6.2 mm	78	67	13	14	1.1	200×400	1500×2400
Pilkington Spacia ™ Cool							
6.2 mm	70	53	23	20	0.9	200×400	1500×2400
8.2 mm	69	52	23	20	0.9	200×400	1500×2400
10.2 mm	68	51	22	20	0.9	200×400	1500×2400

^{*} calculated value in general accordance with EN 410

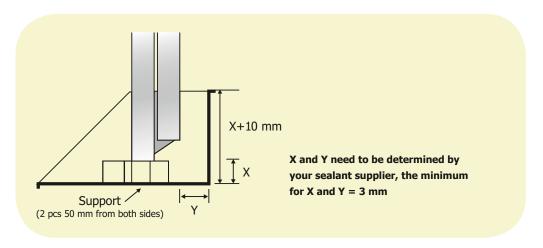
Sound reduction (internal measurement to EN717-1)

 R_w (C; C_{tr}) dB 35 (-1; -3)

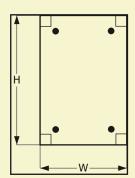
Thickness Tolerance

- \bullet Nominal thickness 6.2 mm with a tolerance of ± 0.7 mm
- Nominal thickness 8.2 mm with a tolerance of ± 0.7 mm
- Nominal thickness 10.2 mm with a tolerance of ± 0.7 mm

Installation detail



^{**} measured value in accordance with EN 673



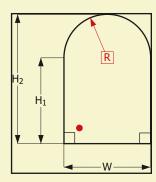
CONDITION A

Max.

 $H \leq 2400$ mm, $W \leq 1500$ mm

Min.

 $H1 \ge 400$ mm, $W \ge 200$ mm



CONDITION B

Max.

 $H2 \leq 2400$ mm, $W \leq 1500$ mm

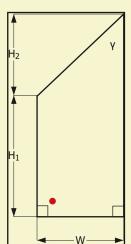
Min

H1 ≥ 450 mm, W ≥ 200 mm

Others

 $H1 \ge W$

Only single radius R
Cap position: Bottom Left



CONDITION C

Max.

 $H1+H2 \le 2400 \text{ mm}, W \le 1500 \text{ mm}$

Min.

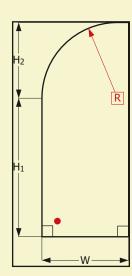
 $H1 \ge 450$ mm, $W \ge 200$ mm

Others

H1 ≥ W

H2 ≤ ½ H1

Cap position: Bottom Left



CONDITION D

Max.

 $H1+H2 \le 2400$ mm, $W \le 1500$ mm

Min.

 $H1 \ge 450$ mm, $W \ge 200$ mm

Others

H1 ≥ W

H2 ≤ ½ H1

Only single radius R

Cap position: Bottom Left

Technical requirements for shapes:

Max. glass dimension for shapes = $1500 \times 2400 \text{ mm}$

 \neg = 90° angel (a minimum of two 90° angle and two straight sides are required.)

 γ = Minimum 45°

• • = Possible protection cap position

Details

• Diameter protection cap: 12 mm

• Colour protection cap: Black or Silver

• Location protection cap: Inside (towards room)

 $\bullet \ \, \text{Distance glass edge} \leftrightarrow \text{cap}$

vertical: 50 mmhorizontal: 50 mm

Possible positions cap (rectangular shape)

left top / right bottom: yes / yesright top / left bottom: yes / yes

Distance between micro spacers

vertical: 20 mmhorizontal: 20 mm



The technical data in this data sheet have been determined in accordance with DIN EN 410 unless otherwise indicated.

The above performance data should be considered representative.

There may be differences within a single production run or from one production run to another, but these are subject to manufacturing tolerances.

This publication provides only a general description of the products. Further, more detailed, information may be obtained from your local supplier of Pilkington products. It is the responsibility of the user to ensure that the use of these products is appropriate for any particular application and that such use complies with all relevant legislation, standards, codes of practice and other requirements. To the fullest extent permitted by applicable laws, Nippon Sheet Glass Co. Ltd. and its subsidiary companies disclaim all liability for any error in or omission from this publication and for all consequences of relying on it. Pilkington and "Spacia" are trademarks owned by Nippon Sheet Glass Co. Ltd, or a subsidiary thereof.



CE marking confirms that a product complies with its relevant harmonised European Norm.

The CE marking label for each product, including declared values, can be found at www.pilkington.com/CE



Pilkington Group Limited

European Technical Centre
Hall Lane – Lathom Nr Ormskirk L40 5UF – United Kingdom marketing.communications@nsg.com
www.pilkington.com